

Work Order ID 51086

July 30, 2009 11:26:33 AM

Page 1

Item ID: D205-633-011

Accept

Setup Start

Revision ID: N/A

Stop

Item Name: Heli-Access-Step

Start Date: 7/31/09 Start Qty: 4.00

Cust Item ID:

Required Date: 8/07/09 Req'd Qty: 4.00

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

N/A

Rev N/A

100

0.00



DC

Document Control

DOCUMENT CONTROL

Memo

Photocopy bluefile & type labels per PPP205-633-011 CHG001

for CL # 09/08/10 5 02/05/10

110

Pick Kit

0.00



Packaging

Packaging

Memo

0.00

9/6/11 4450

120

QC4- 100% Inspect kits for completeness

0.00



QC

Quality Control

Memo

0.00

=> 502/05/10

(44) 50

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Item ID: D205-633-011

Accept



Setup Start



Revision ID: N/A

Stop



Item Name: Heli-Access-Step

Start Date: 7/31/09 Start Qty: 4.00



Cust Item ID:

Required Date: 8/07/09 Req'd Qty: 4.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
	Packaging								
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D205-633-011 Location: _____								
140		0.00							
	QC21- Final Inspection - Work Order Release								
QC	Memo	0.00							
Quality Control									

DEVG / 09/08/17 (4)

09/08/26

u 09.08.24

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Page 1

Work Order ID: 51086

Parent Item: D205-633-011RevN/A

Parent Item Name: Heli-Access-Step

Start Date: 7/31/09

Required Date: 8/07/09

Comments:

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

AN4-14A  Purchased No 110 Each 405.0000 4.0000

Bolt

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST 405

107534 19

110372 386

110 Each 161.0000 8.0000

110372

SP

AN4-5A 

Bolt

Purchased No

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST 161

100089 6

106605 6

108672 1

109061 9

110844 100

111650 39

111650

9/8/11
(40) SP

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Work Order ID: 51086

Parent Item: D205-633-011RevN/A

Parent Item Name: Heli-Access-Step


Comments:

Start Date: 7/31/09

Required Date: 8/07/09


Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN4-6A <i>x2</i>  Bolt		Purchased	No			110	Each	1,254.000	8.0000			

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	1254	
102602	3	
105810	15	
107534	1	
109545	2	
110399	27	
111279	906	
112314	300	

111279 *50*

AN4-7A <i>x2</i>  Bolt		Purchased	No			110	Each	153.0000	8.0000			
---	--	-----------	----	--	--	-----	------	----------	--------	--	--	--

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	153	
108077	3	
111668	100	
112314	50	

111668 *50* *9/8/11* *(42)*

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Work Order ID: 51086

Parent Item: D205-633-011RevN/A

Parent Item Name: Heli-Access-Step

Comments:

Start Date: 7/31/09

Required Date: 8/07/09

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
S AN5-14A Bolt		Purchased	No			110	Each	93.0000	4.0000			

Warehouse
Location

Loc Qty

Loc Code

Main Warehouse

ST

93

104547

2

106166

8

111605

13

112243

50

112314

20

112243

54

S
AN5-6A
Bolt

Purchased

No

110

Each

91.0000

4.0000

Warehouse
Location

Loc Qty

Loc Code

Main Warehouse

ST

91

108376

8

111425

33

112243

50

111425

54
9/8/11
4x

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Parent Item Name: Heli-Access-Step

Comments:

Start Date: 7/31/09

Required Date: 8/07/09

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN960JD416		Purchased	No			110	Each	11,912.00	60.0000			



Washer

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST	11912	
102929	2	
105906	4	
107321	23	
107939	114	
108161	553	
108827	31	
109249	69	
110523	340	
111279	776	11/279
111916	5000	
112314	5000	
16941	0	

9/8/11
(4x) SE

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Parent Item: D205-633-011RevN/A



Parent Item Name: Heli-Access-Step

Start Date: 7/31/09

Required Date: 8/07/09

Comments:

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN960JD516 Washer	4	Purchased	No			110	Each	1,799.000	16.0000			

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

1799

100564

2

106167

6

107534

34

107959

43

108246

46

108672

2

109059

49

109752

22

110363

46

110523

57

111279

44

112082

948

112314

500

D2021-101

1

Manufactured

No

4

110

Each

0.0000

4.0000

Eyebolt

D2022-101

2

Manufactured

No

4

110

Each

-2.0000

8.0000

Spacer

D2022-103Rev...

2

Manufactured

No

110

Each

0.0000

8.0000

Spacer

B44353 1

50735 7x

54

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Work Order ID: 51086

Parent Item: D205-633-011RevN/A

Parent Item Name: Heli-Access-Step

Comments:

Start Date: 7/31/09

Required Date: 8/07/09

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

D2562-001RevD *tl* Manufactured

No

110

Each

0.0000

4.0000

Strut

D2563RevC *tl* Manufactured

No

110

Each

0.0000

4.0000

Step Weldment Assembly

D2565-101RevE *tl* Manufactured

No

110

Each

12.0000

4.0000

Strut

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

12

47544

12

D2565-103RevE *tl* Manufactured

No

110

Each

12.0000

4.0000

Strut

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

2

47545

2

Main Warehouse

ST270

10

50056

10

B51221 yx PC8/19 7

B51087 yx 60

47544 yx PC8/15

47544 sep

47545 21

50056 21

9/8/11 (112) SB

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Work Order ID: 51086

Parent Item: D205-633-011RevN/A

Parent Item Name: Heli-Access-Step

Comments:

Start Date: 7/31/09

Required Date: 8/07/09

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

D2565-105RevE *41* Manufactured No 110 Each 21.0000 4.0000



Strut

Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST 10

47546 10

Main Warehouse

ST27 11

50059 11

D2565-107RevE *41* Manufactured No 110 Each 10.0000 4.0000



Strut

Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST270 10

50057 10

47546

Sp

50057

9/8/11 *(4x) Sp*

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Work Order ID: 51086

Parent Item: D205-633-011RevN/A

Parent Item Name: Heli-Access-Step

Comments:

Start Date: 7/31/09

Required Date: 8/07/09

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

D2565-109RevE 41 Manufactured No 110 Each 12.0000 4.0000



Strut

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

2

47548

2

Main Warehouse

ST270

10

50058

10

D2565-111RevE 41 Manufactured No 110 Each 22.0000 4.0000



Strut

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

22

47549

14

47830

8

475218 (22)

50058 2

47549

9/16/11

(40) S

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Work Order ID: 51086

Parent Item: D205-633-011RevN/A

Parent Item Name: Heli-Access-Step

Comments:

Start Date: 7/31/09

Required Date: 8/07/09

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS21042L4	+6	Purchased	No			110	Each	10,282.00	32.0000			


Nut

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST	10398
107499	5
110507	2232
111827	6000
112314	2000
15924	0
8182	161

110507 54

MS21042L5 +2 Purchased No


Nut

110 Each 1,639.000 8.0000



Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST	1639
110382	10
111127	129
111636	500
112314	1000

111127

9/8/11 (4x) 50

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5.0 PARTS LISTS

5.1 D205-633-011/-013/-015/-017 Heli-Access Step

QTY -011	QTY -013	QTY -015	QTY -017	Part Number	Description
X				D205-633-011	Heli-Access-Step™, High Gear
	X			D205-633-013	Heli-Access-Step™, Extended High Gear (31")
		X		D205-633-015	Heli-Access-Step™, Extended High Gear (39")
			X	D205-633-017	Heli-Access-Step™, Standard Low Gear
1			1	D2021-101	EYEBOLT
2	2	2	2	D2022-101	SPACER
2	2	2	2	D2022-103	SPACER
1				D2562-001	STRUT
		1		D2562-005	STRUT
			1	D2562-007	STRUT
	1			D2562-013	STRUT
1	1	1	1	D2563	WELDMENT ASSEMBLY
1				D2565-101	STRUT
1				D2565-103	STRUT
1				D2565-105	STRUT
1				D2565-107	STRUT
1				D2565-109	STRUT
1				D2565-111	STRUT
	1			D2565-201	STRUT
	1			D2565-203	STRUT
	1			D2565-205	STRUT
	1			D2565-207	STRUT
	1			D2565-209	STRUT
	1			D2565-211	STRUT
		1		D2565-301	STRUT
		1		D2565-303	STRUT
		1		D2565-305	STRUT
		1		D2565-307	STRUT
		1		D2565-309	STRUT
			1	D2565-401	STRUT
			1	D2565-403	STRUT
			1	D2565-405	STRUT
			1	D2565-407	STRUT
			1	D2565-409	STRUT
			1	D2565-411	STRUT
		1		D3165-1	SUPPORT ARM
	1	1		AN44-7A	EYEBOLT
2	1	1	2	AN4-5A	BOLT
2	3	3	2	AN4-6A	BOLT
2	2	2	2	AN4-7A	BOLT
1	1	1	1	AN4-14A	BOLT
	1	1		AN4-10A	BOLT
1			1	AN5-6A	BOLT
1	1	1	1	AN5-14A	BOLT
15	16	16	15	AN960JD416	WASHER
4	4	4	4	AN960JD516	WASHER
8	8	8	8	MS21042L4	NUT (or MS21042-4)
2	2	2	2	MS21042L5	NUT (or MS21042-5)

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Revision: B

Date: 07.08.21

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